

Presswork Division

Hydraulic Presses						
Make	Model	Tonnage	Stroke (mm)	Bed Size (mm)	Shut Height (mm)	Quantity
Tranemo	D/S Large Bed	315	800	2500 x 1300	200 min	1
Tranemo	D/S Small Bed	315	800	1900 x 1300	200 min	1
Hare	H.P. 63	63	150 Max	900 x 580	200 min	4
Hare	H.P. 25	25	150 Max	650 x 480	200 min	3
Hare	H.P. 16	16	150 Max	650 x 480	200 min	2

Mechanical Presses						
Make	Model	Tonnage	Stroke (mm)	Bed Size (mm)	Shut Height (mm)	Quantity
Stanko	250T H Frame	250	400	2500 x 1250	580	1
Stanko	160 H Frame	160	200	2000 x 1250	490	2
Stanko	160 G Frame	160	25-160	1000 x 670	290	1

Tool Protection Systems Fitted to High Tonnage Presses

Mechanical Presses						
Make	Model	Tonnage	Stroke (mm)	Bed Size (mm)	Shut Height (mm)	Quantity
Edelhoff	Darr 1/130	130	20-130	1010 x 860	370	1
Aida	NC1 110	110	180	1070 x 680	350	1
Aida	NC1 80	80	160	950 x 600	320	2
HME	AH 80 Bentley	80	25-127	890 610	350	1
Aida	NC1 60	60	55	870 x 400	270	1
HME	GH 40	40	25-101	700 x 480	260	1
HME	GP 40	40	25-101	700 x 480	260	1
HME	OP 40	40	25-101	700 x 480	260	1

MABU	25 VPR	25	7-62	400 x 330	310	1
HME	GP 20	20	19-88	560 x 360	220	1
HME	G 12	12	12.7-76	480 x 320	196	1

Feed Equipment	Finishing Equipment	Inspection Equipment	Tool Room
2 Off Aida THL Line Pacer Transfer Systems Multiple Atkin and BHP Cradle Decoiler / Levelers with Flex arm control, Various sizes and Capacities 3 Off Atkin Servo Roll Feeds 7 Off Vertical Stock De-reelers 28 Off RapidAir and Powair Air Feeds in Various Sizes up to 400mm wide	Vanco Barrel Finishing / De burring Machine	Variety of mechanical and electronic measuring equipment and gauges, including Mitutoyo Crysta-Apex C574 CNC Coordinate Measuring Machine, With Renishaw PH10T Motorised Probe head, Running Mitutoyo MCOSMOS Software. Mitutoyo PJ 300 Profile Projector with Digital Axis Controls. Digital and Analogue Height Gauges, full range of Micrometres and Calipers, Plug gauges and Slips.	Fully Equipped Tool Room with: Bridgeport CNC Milling Machine Bridgeport Standard Milling Machine Colchester Lathe Jones & Shipman Cylindrical and Multiple Surface Grinding equipment MIG & ARC Welding

Sheet Metal Division

Punching	Shearing	Sundry Equipment	CAD Cam System
Raskin RT085 Turret Punch with RADAN RadPunch DNC With a capacity of 2000 x 1000mm sheets up to 6mm thick	Edwards Truecut Direct Drive Guillotine Fully adjustable backgauge, rake angle and blade gap Capacity: 2540mm cut length and up to 3.5mm Mild steel	Hirst 90 KVa Projection welders Meritus 15 KVa spot welder Meritus 6 KVa spot welder	CAD Computer Aided Design and Draughting system. This system can be run independently or through a direct link to the Turret Punch via the RADAN PadPunch Software